



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RB072610-H-B-B07

Job Sheet 201085



Part No: RB072610-H-B-B07

Job Qty: 4 pcs *10 pcs B.A*

Part Name: Front



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/25/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG RB072610-H-B Rev.1 IPP Rev. A 19.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	4 pcs	10/25/19	10/25/19	1.00	4.00	NV5000 - 1		<i>ALB / S.C.L.</i>
							NV5000 - 2		
110	QC 2	4 pcs	10/25/19	10/25/19	0.00	0.00	QC 2 - 1		<i>ALB / S.C.L. 19-10-23</i>
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Container No: S225295



Part: RB072610-H-B-B07

Job No: 201085

Serial No/Batch: S225295

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/22/19

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120 QC 8	4 pcs	10/25/19	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
130 Packaging 3-1 - Stock - B4B 4 pcs		10/25/19	0.00 0.00	QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 QC 21 - SA	4 pcs	10/25/19	0.00 0.00	QC 8 - 76	
				QC 8 - 61	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	

DAS 23 89

19/10/25

DAS 21 OCT 25 2019

2-Deburr

Part Op 100 - Cut blanks at 1.75" 1-Machine as per folio FC632 FOLIO REV: AA DWG REV: 2-Deburr
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location: WARB-09
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B1.250X02.000	1010-1025 Steel Bar 1.250 X 2.000	.5000 ft (.125 ea)	100-NV5000 - 1	S157067 x 3 S224644 x 7

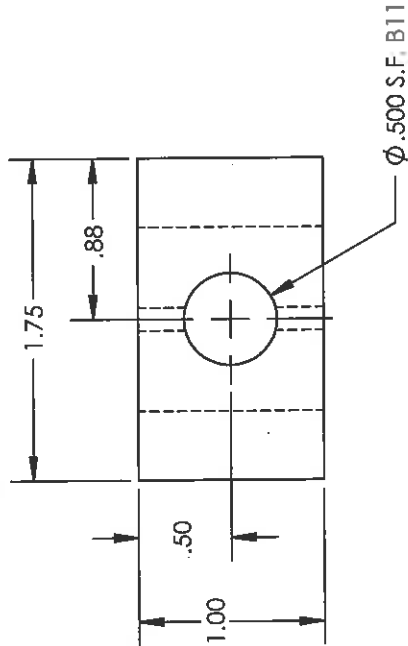
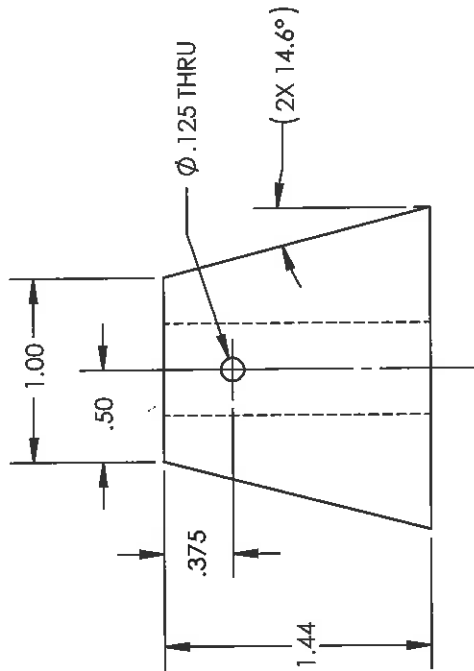
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	M1018B1.250X02.000	1	1	0
Part Specifications				
Specifications could not be found.				

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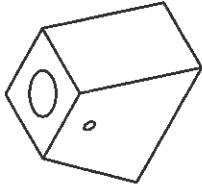
REVISIONS		DATE	INITIAL	APPROVED
REV	ECR			
DESCRIPTION				

TITLE		SKID TUBE ATTACHMENT		
DWG NO.	RB072610-H-B07			
MAT'L	1018	DRAWN BY:	PERRITT	
UNLESS OTHERWISE SPECIFIED		APPROVED	<i>D Med</i>	
DIMENSIONS ARE IN INCHES		HEAT		
XXX ± .005		FINISH		
XX ± .01		SEE B01		
X ± .1		SPEC		
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 206L, 407, & 427		
SCALE	1:1	DATE	3/9/2011	SHEET 5 OF 7



(-B07)

FRONT



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 201085

DART
AEROSPACE

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____	
Description Work Order Deviation		Disposition			
		Completed By _____			
		Lead hand / Supervisor _____			
		QC / QA Coordinator _____			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				

